Economy Vapor Phase Soldering Machine for Individual and Series Production





#### The Machine

The SV540 reflow vapor phase soldering machine is perfect for small to mid volume production. It can solder BGAs and LGAs and MID units. The machine has a small footprint, a fluid filter system and can be connected to an exhaust or small filter system to remove solder odors.

#### Overview

- Powerful front loader with small footprint
- 2-chamber design for low consumption
- · Oxygen free soldering
- · No overheating of components
- No ΔT's throughout the assembly

# **Standard Equipment / Specification**

- · Comfortable operation with touch screen
- · Manually carrier in- and output
- Integrated cooling fan for board cooling
- · Fully automatic solder cycle
- · Adjustable solder automatic
- · Energy management system
- Automatic liquid filtering
- · Observation window to process chamber
- Integrated exhaust system

### **Special features**

- Maintenance-free transport system (patented)
- Easy access to process chamber
- Low fluid consumption with 2-chamber design and fluid recovery
- Program memory up to 16 programs
- · Easy profil recording option

## **Options**

- Adapter for double sided PCB boards
- · Stainless steel grid for the workpiece carrier
- TE-Option (2 channels) for external profile monitoring
- ReSy, a device for repair of QFP's and BGA's
- USB profiling system
- · Closed-loop-chiller

Technical Data	SV540
Length (over all)	1450 mm
Depth	796 mm
Height	1450 mm
Weight	330 kg
Max. board size	540 x 360 x 80 mm
Liquid agent filling	10 kg
Water connection	½" / 2,5-5 bar / 2 l/min
Max. heating capacity	5,2 kW
Ø power consumption/h	2,8 kW/h
Power supply	230/400 VAC, 50Hz
Main fuse	16 A, Typ "gL" or "C"

<sup>-</sup> Technical changes reserved -

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